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Dated 25 April 2006

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Fast Piezo Scanners

A. Dames Polatis Ltd 18 July 2003

For laser pointing in entertainment, industrial laser marking and scientific (eg biological sample fluorescence measurement) applications, the conventional approach is to use galvanometers. These are single axis rotation devices attached to a mirror. Manufacturers include Cambridge Technology (MA, USA), ScanLab Gmbh (Germany). The devices are relatively large, power hungry when scanning fast, and limited in bandwidth. To do 2 axis scanning, the light is bounced off two devices in turn, which as well as adding to complexity, gives disadvantages in many optical systems as the source of the image appears in different places in X and Y planes. Piezo scanners exist (eg Piezo Jena, PI Physike, both Germany), but suffer from small scan angles.

Described here are descriptions of how to make fast, compact wide angle 1D and 2D piezo scanners, giving advantage over prior art in terms of their combination of speed, size and power consumption, especially in compact battery powered applications.

Description, 1D scanner.(fig 1)

Two parallel Mode 31 actuators, active length 25 mm, 2mm x 2mm cross section. Multilayer cofired soft ceramic, layer thickness 30 mm. Joined firmly to each other at the base. Separated by 0.25 mm. Tops joined by stabilising strip, made from 20 um thick, 1.5 mm wide spin melt ribbon (eg Vacuumschmelze 6025).

The drive ends of the piezos are connected to the mirror via a parallel flexure pair of 20 um spin melt ribbon, separated by 0.25 mm. To minimise distance of the mirror from the effective rotation point these flexures are short (~ 0.3 mm)

Tops of actuator move +/- 15 um relative to each other for -15 to + 90 Volt (+3,-0.5MV/m) drive to piezos. Gives an angular displacement of +/- 0.06 radian, and an optical beam swing in reflection off the mirror of +/- 0.12 radian, or 14 degrees pk-pk

The mirror is small and thin, 1.5 by 1.5 mm, 0.13 mm thick metalised glass. Mounted parallel to and overlapping with the flexures, again minimising its inertia about the rotation point.

First resonant frequency of the structure in its operating mode is 28kHz, and can be mounted from the base where the two actuators join with very low coupling of vibration and noise due to the differential drive of the device.

Spurious lower frequency resonance modes are avoided by the symmetry and balanced drive nature of the structure, together with the stabilising flexure connecting the ends of the actuators together, which due to its short length(0.25mm) is extremely stiff in X and Y displacement, but compliant in the operating direction.

Alternatives / variations

Larger displacements can be obtained by reducing the gap between the flexures (eg 0.4 radian pk-pk of the optical beam with 0.125 mm separation).

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Mirror can alternatively be mounted flat above the flexure set (need to keep the flexure attach length short)

Smaller cross section piezos can be used (eg 1mmx1mm), giving lower electrical power consumption and a higher average operating velocity (limited by heating of the PZT - heat can escape the thinner piezos faster). Increase further by cooling piezos via fan .

Description, 2D scanner (fig 2)

Actuators same as in the 1D scanner, but uses three parallel devices attached firmly together at their root. Flexure to drive mirror comprises 3 spring steel wires, 125 um diameter, 0.6 mm long on a 1 mm side triangle, one wire attached to the top of each piezo actuator. Mirror mounted flat on top of the ceramic plate that the wires are bonded into (using 3 130 um laser cut holes). Mirror dimension 3mm diameter Optical pk-pk beam swing reflected off mirror 60 mrad or 3. 5 degrees in both X and Y. First resonant frequency 5kHz.

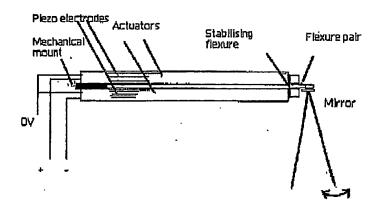
Balanced drive in both X and Y used to avoid transmission of vibration from mounting at root: PZT1 drive= X+Y/2, PZT2 drive= -X+Y/2, PZT 3 drive=+Y.

Alternatives / variations

Add stabilising flexures connecting tips of piezo actuators.

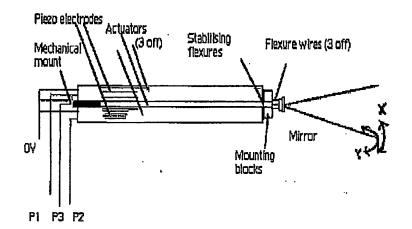
Use stacked and crossed 1D flexure sets (see fig 3). This has advantage of stiffer flexures (as only have to bent in one plane. Illustrated Y axis flexures stacked on top of X axis flexures. Best (for highest resonant frequency) arrangement is that the X axis flexures run downwards back toward PZT root (pair of these on both sides), and the Y axis flexures run back up to the mirror. This keeps the flexure rotation points in the same plane avoiding vignetting issues in other parts of any optical system the scanner is used in, and keeps the mirror plane close to the rotation point (minimises inertia), and maximises useful mirror area.

Fig 1: 1 D scanner



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Fig 2. 2D scanner

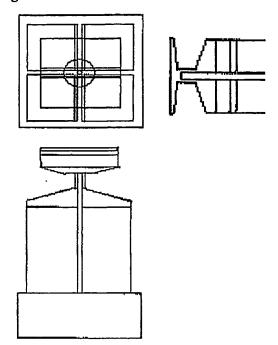


End view of plezos, showing flexure wires & mounting blocks (mirror not shown)



(stabilising flexure shown in grey)

Fig 3 Stacked 1D actuators



Document made available under the **Patent Cooperation Treaty (PCT)**

International application number: PCT/GB2004/003194

International filing date:

22 July 2004 (22.07.2004)

Document type:

Certified copy of priority document

Document details:

Country/Office: GB

Number:

0317104.8

Filing date: 22 July 2003 (22.07.2003)

Date of receipt at the International Bureau: 10 May 2006 (10.05.2006)

Remark:

Priority document submitted or transmitted to the International Bureau in

compliance with Rule 17.1(a) or (b)

